



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5479-1
Job Sheet 202206


Part No: D5479-1 **Job Qty:** 8 pcs
Part Name: Door Prop

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/22/19 **Job Tracking No:**
Due Date: 10/31/19 **Created By:** Chantal Lavoie
Type: Stock **Description:**
Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	8 pcs	10/31/19	10/31/19	0.00	0.00	Purchasing - 1	OCT 22 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	8 pcs	10/31/19	10/31/19	0.00	0.00	Packaging 2 - 1 - B4B	OCT 29 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S227733



Part: D5479-1
Job No: 202206
Serial No/Batch: S227733
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/29/19

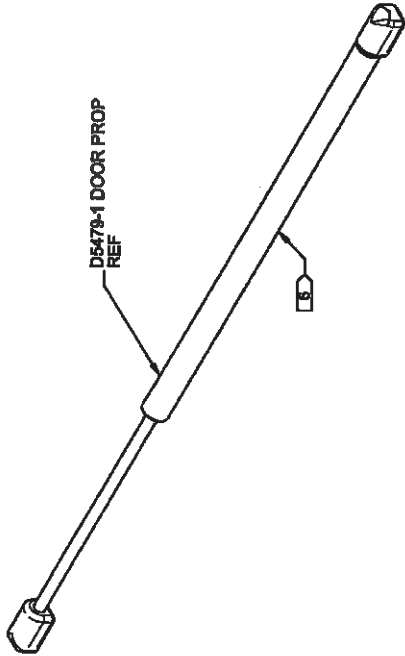
120 QC 6	8 pcs	10/31/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	DAS
				QC 6 - 68	DEC 16 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	8 pcs	10/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST 365
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	8 pcs	10/31/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	DEC 17 2019

Part Op 100 - Issue P/O: _____ Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material
Descriptions: release note is required**
110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached
120 - QC6- All purchased or subcontracted products - Inspect as per DWG. CHECK I.R.S.
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	8 pcs (1 ea)	100-Purchasing	S2277780.
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	8	0	0
Part Specifications				
Specifications could not be found.				

Plex 10/22/19 10:51 AM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



D5479-1 DOOR PROP
REF

DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.48 lbs

D5479-X DOOR PROP

- NOTES:
- 1) MATERIAL: AS PER TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: N/A
 - 4) DIMENSIONS: UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
 - 7) WEIGHT: AS PER TABLE

RELEASED
2017 MAY 24 4p
RCN 11-541

REV.	NEW ISSUE (PAR16-693)	DESCRIPTION	JMH	BY	DATE
DESIGN	JMH	DART AEROSPACE LTD	JMH		16.12.12
DRAWN	JMH	HAWKESBURY, ONTARIO, CANADA	AJS		
CHECKED	AJS	DRAWING NO.	DD		
MFG. APPR.	WM	D5479	DS		
APPROVED	DS	TITLE			
DE APPR.		DOOR PROP			
DATE	16.12.12	SCALE			
		NTS			

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044852



Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044852
PO Date: 10/22/19
Due Date: 10/31/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

OCT 23 2019

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202207	B8-240-575-150N				Gas Spring D3552-11 As Per Dwg D3552 Rev. M	Firmed XE	-	10/31/19	8 pcs	0 pcs	8 pcs	\$41.36/pcs	\$330.88
2	202206	B8-154-382-050N				Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed XE	-	10/31/19	8 pcs	0 pcs	8 pcs	\$38.90/pcs	\$311.20
Grand Total:														\$642.08

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/22/19 3:23 PM Dart.Lavoie.Chantal



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

October 24, 2019

This is to certify that the parts listed below meets specifications as required by your order.

8 Units: D3552-11 # 202207 Gas Spring

8 Units: D5479-1 # 202206 Gas Spring

Country of Manufacture: Canada
Date of Manufacture : October 2019
This product is ROHS compliant.

Purchase Order # POHB044852
Invoice # 21386

L S Technologies Inc Canada

Nolan Fehr
President

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
POHB044852	10/24/2019	21386

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
10/24/2019	Fed-Ex

Qty	Description
8	D3552-11 #202207 Gas Spring
8	D5479-1 #202206 Gas Spring
Shipping Via FED EX Tracking # 776806047723	
RECEIVED OCT 29 2019 DART AEROSPACE LTD.	

Order checked by: 
